

Manufacturing Summit & Awards 2021

MONTHLY
MAGAZINE



Raysut Cement Company Scoops Excellence in Manufacturing -Cement Products award in OER Manufacturing Summit and Awards 2021



US\$30 million Duqm Plant of Raysut Cement to be on stream by Q4 2021

Achievements of Raysut Cement Exports.

Raysut Maldives Cement :Broke the earlier Highest Monthly Sales



CEO : Mr. Joey

Dear All

I am so proud that Raysut Cement Company project "Al duqm plant" going to be on stream by the Q4 of 2021, this project will add another 1 million tonnes to our capacity, helping us cater to Oman and other regional markets with increased supplies, where construction activity is poised to pick up in the post-pandemic resurgence.

Where this has been a challenging year for manufacturing industries in general, but RCC has been able to negotiate the hurdles with effective planning focusing on health and safety.

I would also like to express my happiness that Raysut Cement recently won the Excellence Award in Manufacturing Cement Products at OER Manufacturing



Raysut Cement Company Scoops Excellence in Manufacturing -Cement Products award in OER Manufacturing Summit and Awards 2021

Muscat - October 2021:

Under the patronage of His Excellency Sheikh Salim Bin Mustahail Al Mashani and in the presence of His Excellency Dr Saleh bin Said Masan, Undersecretary of the Ministry of Commerce, Industry and Investment Promotion for Commerce and His Excellency Eng. Redha Juma Mohammed Ali Al Saleh, Chairman, Oman Chamber of Commerce & Industry. OER's first of its kind manufacturing summit invited and brought together government officials, C-suite executives, consultants and analysts to participate in OER Manufacturing Summit and Awards 2021 and discuss a cross-section of issues impacting the manufacturing sector in Oman, solutions and the way ahead, organized on 13th of October at Hotel Sheraton Oman. Raysut Cement Company was a strategic partner of OER Manufacturing Summit and Awards 2021 event, the event included a panel discussion about negotiating a new Reality in manufacturing field, The panel discussion was focused on the following points negotiating the impact of the Covid-19 pandemic, strengthening supply chains for minimal disruption, mitigating shrinking export markets and protectionist tendencies, business sustainability and the need for public-private partnership.

Mr. Manash COO at Raysut Cement Company participated in the panel discussion along with several experts and officials from several sectors. At the end of the event, OER celebrated and submitted the awards to the winning leading companies in the event, Raysut Cement Company was honored with "Excellence in Manufacturing -Cement Products" award, the award was received by Mr. Yousef Ahmed Alawi Al Ibrahim

Chief of Support Services and Business Development, Mr. Manash Ranjan Sanyal Chief Operating Officer and Mr. Jitendar Singhvi Chief Financial Officer at Raysut Cement Company.

The winning of the awards was a continuation of recognitions RCC has begged over the years. Some of these past honors include the eight cups it won in the competition of H.M. Sultan Qaboos. The company also won several awards in 2018, 2019, 2020 and 2021 as following two awards at the BUSINESS LEADER OF THE YEAR AWARDS 2021 "CEO of the Year" honor for the company's Group CEO Mr. Joey Ghose, and also won the "Emerging Company of the Year" - (Cement Sector), "GCC Best Employer Brand Award 2020 - CEO Of The Year", "GCC Best Employer Brand Award 2020 - Leaders of Tomorrow", "GCC Best Employer Brand Award 2020 - Award Talent Management", "Oman Best Employer Brand Awards 2020 - CEO Of The Year", "Oman Best Employer Brand Awards 2020 - Training Provider of the Year", "Oman Best Employer Brand Awards 2020 - Promoting Health in the Workplace", "Oman Best Employer Brand Awards 2020 - Excellence in Training and Development", "Dossier Construction's Infrastructure Awards and Summit 2020 - Nation Builder Award", "The Golden Europe Award For Quality and Commercial Prestige' in Berlin, Germany 2019", "Building and Construction Product Leadership Award 2019 - Most Preferred Brand By Construction and Real Estate Sector at Cements", "CSR Leadership Award 2019", "Best Corporate Social Responsibilities Practices award", "The green era award for sustainability in Rome, Italy 2018" and "The Oman's Most Trusted Brand Awards in Oman 2018" Where winning these awards is a result of the continuous efforts of Raysut Cement Company.



US\$30 million Duqm Plant of Raysut Cement to be on stream by Q4 2021

Muscat, September , 2021: Raysut Cement Company (RCC), Oman's largest cement manufacturer with global footprints today said that its US\$30 million Duqm grinding unit in Oman will be on stream in Q4 2021.

"Duqm plant will add another 1 million tonnes to our capacity, helping us cater to Oman and other regional markets with increased supplies, where construction activity is poised to pick up in post-pandemic resurgence," said Mr. Joey Ghose, Group CEO, RCC.

The Duqm plant will raise RCC's annual group output to 7.4 million tonnes, and help the Muscat Stock Market-listed company raise output to 10 million tonnes by 2022.

Mr. Yousef Ahmed Alawi Alibrahim, Chief of Support Services and Business Development, RCC, said the Duqm grinding unit's construction has been progressing despite the COVID-19 pandemic situation, thanks to the prudent safety and health protocols in place.

"This has been a challenging year for manufacturing industries in general, but RCC has been able to negotiate the hurdles with effective planning focusing on health and safety," he said.

The Duqm plant is also a milestone project for RCC to scale up its output to 22 million tonnes in the near future.

Mr. Yousef Ahmed Alawi Alibrahim, who has

been with Raysut since 2004, said RCC's capacity expansion will help create employment opportunities for Omani nationals, leading to social and economic progress. Mr. Yousef Ahmed joined RCC as an accountant, growing up the ranks as head of the Internal Audit to Advisor to Support Services, before his current role of Chief of Support Services and Business Development. As part of developing the Duqm plant, RCC had signed a land lease and Port of Terminal services agreement with Port of Duqm Company SAOC. The new grinding unit will also complement RCC's expansion and new investments and acquisitions in Oman, Asia and East Africa.

Last year, RCC had acquired Sohar Cement Company SAOG in Oman at USD 60 million. It is also developing a new green field 1.2 million tonnes per annum cement plant near Tbilisi, Georgia, at an investment of US\$200 million. A majority takeover of LafargeHolcim's cement terminal at Thilafushi Islands in Maldives and an investment of US\$40 million in a grinding unit in Berbera, Somaliland, are other RCC projects.



RCC IT achievements

We are proud to announce the successful go live of the following SAP Modules in Sohar Cement Factory (SAP Project Phase - II)

- SAP SuccessFactors and Payroll
- SAP Plant Maintenance Module
- FIORI Apps



RCC Exports Achievements

COUNTRYWISE EXPORTS -SEP 2021

COUNTRY	MT	
YEMEN	37,452.11	
SOMALIA	82,698.00	
TANZANIA	135.00	
INDIA	5,600.00	
MALDIVES	7,730.00	
TOTAL-CEMENT	133,615.11	
CLINKER OPC	NIL	

COUNTRYWISE EXPORTS -AUG 2021

COUNTRY	MT	
YEMEN	23,308.10	
SOMALIA	35,860.60	
MADAGASCAR	32,000.00	
REUNION	7,800.00	
TANZANIA	36,100.00	
INDIA	8,960.00	
TOTAL-CEMENT	144,028.70	
CLINKER OPC	NIL	



news

- SCF team has completed clean the area of open yard and the work complete around 95%.



- fixed and modification on shed material of on the surface unloader for the control the dust emission





news

- implementing in our lab each instrument SOP (Standard Operating Procedure) for the Smooth operation of instrument.



- SCF team has done Main power transformer substation Annual Maintenance, Condition Monitoring of Main power Transformer and Testing & Dissolved gas Analysis of power transformer





news

- With the support of Sohar Cement Factory, the student company TFG won the award for the best student company .in the Injaz Oman project



- Sohar Cement Factory has launched a transportation service for the weekly shopping for employees from the staff accommodation to the Sohar market, passing through three shopping points, on Friday evening.



- Within the readiness of Sohar Cement Factory about Shaheen Cyclone , part of the precautionary measures for some storage sites.



Commercial

- Broke the earlier Highest Monthly Sales record set in Jun'21 by clocking **11027** mts in Sep'21.
- Sales volume recorded a growth of **71%** compared to last year same period.
- Total Volume by Sep'21 stand at **53505** mts Vs. **40638** mts for the whole year of **2020**.



Business Development

- Afcons Infrastructure Ltd., India, awarded the Mega 'Thilamale Bridge Project' visited Thilafushi Terminal to discuss about our operation capability & technical feasibility for supply of cement for the project approximating at **150,000** mts.
- In final negotiations for onboarding Apollo Holdings Ltd., the distributor of 'Ras-Al-Khaima Cement Co.' for Maldives, currently selling **34000-** mts per month.





Business Development

- Teams from JMC Projects & SMC Infrastructure also visited our Terminal for their Social Housing Project of 2000 flats each. Negotiations also underway with NBCC-India & Ashoka Buildcon for their similar projects. Each of these would require about 4060000- mts of cement spread over 2436- months.
- Water & Sewerage Project has been taken up across 17 Islands of Maldives. Although the requirement of cement is small, our association with these Projects would put RMCPPL up on the Infrastructure Map of Maldives. More Islands are expected to be brought under the Project.
- Awaiting order confirmation by Vishwaraj & JMC.
- Negotiations underway with Triveni & SMC.

MALDIVES
CEMENT

Triveni
ENGINEERING & INDUSTRIES LTD.

SMC

SMC Infrastructures Private Limited

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NBCC
A Navratna CPSE

Operations

- Post a successful Zoom call with EPA (Environmental Protection Agency) all matters stand resolved for our Terminal Expansion Project and an EIA (Environmental Impact Assessment) application is being readied for filing.
- Approval expected within Oct'21.





Lost Time Injury Statistics - Raysut Cement Company

LTIFR (2021 Target ≤ 0.75)

All BU's continue to be below the target set in 2021 and all employees are to be thanked for their contribution in making our workplace safer.

Plant	MTD	YTD	Plant	MTD	YTD
Raysut Cement Company	0.00	0.31	Maldives	0.00	0.00
Sohar Cement Company	0.00	0.00	Pioneer	0.00	0.49
Dqum	0.00	0.00	Group	0.00	0.21

Plant Safety Round Up RCC Shutdown

Both RCC has undertaken shutdown of kiln No4 the work in all areas was undertaken safely due to the commitment of management, employees and contractors.

Maldives

The Maldives Plant is looking to try a new forklift attachment for moving of bag cement the attachment will reduce swing and allow better visibility for operator when driving.

Monthly Topic Machine Guarding



Machine guarding is a safety feature on or around manufacturing or other engineering equipment consisting of a shield or device covering hazardous areas of a machine to prevent contact with body parts or to control hazards like chips or sparks from exiting the machine.

Types Of Hazards

A wide variety of mechanical motions and actions may present hazards to workers operating or working around machinery. The three basic types of hazardous mechanical motions and actions are: Hazardous Motions - including rotating machine parts, reciprocating motions (sliding parts or up/down motions), and transverse motions (materials moving in a continuous line);

Points of Operation - the areas where the machine cuts, shapes, bores, or bends the stock being fed through it;

Pinch Points and Shear Points - the area where a part of the body or clothing could be caught between a moving part and a stationary object. This would include power transmission apparatuses such as flywheels, pulleys, belts, chains, couplings, spindles, cams, gears, connecting rods and other machine components that transmit energy.

There are also non-mechanical hazards that can injure machine operators or personnel working in the vicinity of machinery. These hazards include flying splinters, chips or debris; splashes, sparks or sprays that are created when the machine is

operating.

These hazards can be prevented through the use of machine guarding and wearing/use of required personal protective equipment (PPE).

Plant Safety Round Up RCC Shutdown

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The picture above shows the safe removal of damaged area of stack at RCC Salalah using crane and man basket. Work was controlled on site by Mechanical Manager



WHR Project RCC Salalah lifting operation using spreader bar the lift was overseen by Project Engineer

operations we use the spreader bar to distribute the load of a lift across more than one point, increasing stability and decreasing the loads applied during hoisting and lifting.



Submit

Raysut Cement Company has a legal duty to submit monthly monitoring reports to Environment Authority. The below table shows September kiln performance against the Oman standards.

Monthly Spot Sample	Kiln Line 2	Kiln Line 3	Kiln Line 4	Oman Standard
Nox	328	221	232	600
Sox	3	2	2	400
CO	48	32	56	500

Pioneer

.Fire drill undertaken by the response team at site



Covid 19

The company continues to manage Covid19 at all our facilities and thanks to management support the vaccination program has proved a success with approximately 98% of all employees fully vaccinated.

The Covid19 Committee schedule for 2022 will be cascade to all employees within the next few weeks. The committee encourage our employees to raise any concerns with the committee to allow their concerns to be discussed and feedback sent to employee.

Cyclone Guidance

As we experience more and more changes to the weather pattern, you have to ensure that you and your family are prepared for the most extreme conditions.

Below is a simple guide to prepare for cyclones. Always try to remain calm.

Indoor:

- Use only trusted sources of information
- Prepare contact list of family and friends
- Ensure phones and power banks are charged
- Keep essentials in waterproof bags/containers (Clothing bedding etc.)
- Keep track of weather updates news and radio
- Prepare emergency kits - in event of evacuation (Food, water, medicine, first aid kit, torch, stove spare batteries, etc.)
- Secure your house - close doors windows and sandbag bottom of door to stop water ingress
- Switch off electricity and disconnect gas supply
- Evacuate building if ordered to do so or if building becomes unsafe

Outdoor:

- Do not enter damaged buildings
- Ensure car fuel tank is full
- If house becomes unsafe call emergency number for advice and rescue
- Stay clear of wadi's, trees and electrical pylons and sub-stations
- Knoe your evacuation route
- Follow emergency instructions from authorities regarding evacuation and safety protocols

Sohar Cement Factory



Sohar Cement Factory tankers showing new branding and exiting the factory in a clean state promoting a very good image .for the company



Lighting improved across all areas of the factory resulting in reduced number of vehicle accidents



Green Clean Plant - The team at Sohar Cement Factory continue to improve the visual appearance of the factory by undertaken planting of greenery.

